

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 08.01.30	Job No.: 00056	ADR Yes/No: Y	ADR Date: 08.01.22	ECN #: 1118
Product No.: D206-628		Created By: <i>PP</i>	Approved By: <i>MAAT</i>	
Product Name: HELI-ACCESS-STEP		Checked By: <i>LE</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	X	LL	
Production Engineering Coord	X	EC/DD	
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	X	DSTOW	
Marketing	X	SW	
Quality Control Coordinator	X	JM	
QA Coord	X	DT	

Reason for Change:
INCLUDE D2732-030 RUBBER CUSHIONS AS STANDARD ON D206-628 STEPS

Documents Affected:
RELEASE: DSI 9332 REV B

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	DSI 9332 REV. B WILL SUPERCEDE REV. A	08.02.04 <i>PP</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.02.04 <i>PP</i>
4	Update Grey Project Binder	Y	KJ		08.02.04 <i>PP</i>
5	Move Electronic Files	Y	KJ		08.02.04 <i>PP</i>
6	Update Master Document List (MDL)	Y	PH		
7	Update Document Record (DR) <i>Rev. H</i>	Y	KJ		08.02.04 <i>PP</i>
8	Create/Update Change Record Form	Y	KJ	SEE ATTACHED	
9	Create/Update PPP's	Y	KJ	SEE ITEM #8	
10	Update Controlled PDF Files	Y	KJ		08.02.04 <i>PP</i>
11	Notify TC/FAA of Change	Y	PH		
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	NEW KITS DSI 9332-011/-021	08.02.04 <i>PP</i>
15	Update Access (ARC) Database	Y	KJ	NEW KITS DSI 9332-011/-021	08.02.04 <i>PP</i>
16	Update/Verify ARC	Y	KJ		08.02.04 <i>PP</i>
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	AMEND PICK LIST PER DSI 9332 REV. B	
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	ADD/REMOVE PARTS PER DSI <i>WLO 5721-37233</i>	08.02.24
28	Update Paperwork Kits in Stock	Y	LL		
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Y	SW	NOTIFY DHS	
32	Notify Eurocopter France	N			
33					

Description / Action:
UPDATE ALL KITS IN STOCK ASAP.

INSTALLATION	CHG NUMBER
D206-628-011/-012/-021/-022/-023/-024/-031/-032/-033/-034	003
D206-628-013/-014	004
DSI 9332-011/-021	001

D206-628-011 ✓ 7221 Heli-Access-Step LH

7

7

0 MAIN
MAIN
MAIN

20601
33038
33411

7

D206-628-012 ✓ 3722 Heli-Access-Step RH

4

4

0 MAIN
MAIN
MAIN

20600
33412
33892

4

D206-628-013 ✓ 37223 Heli-Access-Step LH

2

2

0 MAIN

36078

2

D206-628-014 ✓ 37224 Heli-Access-Step RH

1

1

0 MAIN

18943

1

D206-628-021 ✓ 37225 Heli-Access-Step LH

9

9

0 MAIN
MAIN
MAIN
MAIN
MAIN

20648
20648
31976
33756
34980

9

D206-628-021BL ✓ 37225 Heli-Access-Step LH

1

1

0 MAIN

35183

1

D206-628-022 ✓ 37226 Heli-Access-Step RH

7

7

0 MAIN
MAIN
MAIN
MAIN

20649
31977
33757
34981

7

D206-628-022BL ✓ Heli-Access-Step LH

D206-628-023 ✓ 37228 Heli-Access-Step LH

D206-628-024 ✓ 37229 Heli-Access-Step RH

D206-628-031 ✓ 37230 Heli-Access-Step LH

D206-628-032 ✓ 37231 Heli-Access-Step RH

D206-628-033 ✓ 37232 Heli-Access-Step LH

D206-628-034 ✓ 37233 Heli-Access-Step RH

1	1	0 MAIN	35184
			<u>1</u>

4	4	0 MAIN	22342
		MAIN	34575
			<u>4</u>

5	5	0 MAIN	22343
		MAIN	33759
		MAIN	34576
			<u>5</u>

5	5	0 MAIN	29737
		MAIN	31010
			<u>5</u>

5	5	0 MAIN	29738
		MAIN	31011
			<u>5</u>

3	3	0 MAIN	33923
			<u>3</u>

1	1	0 MAIN	33924
			<u>1</u>

D206-628-011 Heli-Access-Step LH

6	6	0 MAIN	20601	0
		MAIN	33038 CHG002	3
		MAIN	33411 CHG002	3
			<u>6</u>	<u><u>6</u></u>

D206-628-012 Heli-Access-Step RH

3	3	0 MAIN	20600	0
		MAIN	33412 CHG002	2
		MAIN	33892 CHG002	1
			<u>3</u>	<u><u>3</u></u>

D206-628-013 Heli-Access-Step LH

4	4	0 MAIN	36078	2
		MAIN	37223	2
			<u>4</u>	
1	1	0 OFFS01	18942 CHG002	1
			<u>1</u>	<u><u>5</u></u>

D206-628-014 Heli-Access-Step RH

2	2	0 MAIN	18943 CHG002	1
		MAIN	37224	1
			<u>2</u>	
1	1	0 OFFS01	18943 CHG002	1
			<u>1</u>	<u><u>3</u></u>

D206-628-021 Heli-Access-Step LH

19	19	0 MAIN	20648	0
		MAIN	20648	0
		MAIN	31976 CHG002	2
		MAIN	33756 CHG002	3
		MAIN	34980 CHG002	4
		MAIN	37225	10

					19	19
D206-628-021BL	Heli-Access-Step LH	1	1	0 MAIN	35183	1
					1	1
D206-628-022	Heli-Access-Step RH	7	7	0 MAIN	20649	0
				MAIN	31977 CHG002	2
				MAIN	33757 CHG002	1
				MAIN	34981 CHG002	4
					7	7
D206-628-022BL	Heli-Access-Step LH	1	1	0 MAIN	35184	1
					1	1
D206-628-023	Heli-Access-Step LH	12	12	0 MAIN	22342	0
				MAIN	34575	2
				MAIN	36492 CHG003	6
				MAIN	37228	4
					12	
		3	3	0 OFFS01	33921 CHG002	2
				OFFS01	34575 CHG002	1 ✓
					3	15
D206-628-024	Heli-Access-Step RH	15	15	0 MAIN	22343	0
				MAIN	33759 CHG002	1
				MAIN	34576 CHG002	3
				MAIN	36493 CHG003	6

		MAIN	37229	5
			15	
3	3	0 OFFS01	33922 CHG002	2
		OFFS01	34576 CHG002	1 ✓
			3	
				18

D206-628-031 Heli-Access-Step LH

9	10	1 MAIN	29737	1
		MAIN	31010 CHG002	4
		MAIN	37230	5
			10	
				10

D206-628-032 Heli-Access-Step RH

9	10	1 MAIN	29738	1
		MAIN	31011 CHG002	4
		MAIN	37231	5
			10	
				10

D206-628-033 Heli-Access-Step LH

6	6	0 MAIN	33923 CHG002	3
		MAIN	37232	3
			6	
1	1	0 OFFS01	30806 CHG002	1
			1	
				7

D206-628-034 Heli-Access-Step RH

2	2	0 MAIN	33924 CHG002	1
		MAIN	37233	1
			2	
1	1	0 OFFS01	30807 CHG002	1
			1	
				3